

AquaBorea

ESE Senior Design 2025-26 | Team 16 (ISD)



Ashna Khemani
khemani@seas.upenn.edu
MEAM, ROBO



Parisa Khashayar
pkhash@seas.upenn.edu
EE, ROBO



Shreyas Muthusamy
muthurak@seas.upenn.edu
EE, ROBO

Advisor: Dr. Mark Yim (yim@seas.upenn.edu)



Penn
Engineering
UNIVERSITY OF PENNSYLVANIA

Electrical and
Systems Engineering

Aerial-aquatic robots can enhance...

***Monitoring & Navigating
Natural Environments***



***Inspecting Offshore
Utilities***



...and more.

Our Design: AquaBorea

An open-source, teleoperable drone platform that secures payloads in a watertight, flyable aerial-aquatic vehicle.



Flight



Swim



Dive

Constraints & Standards

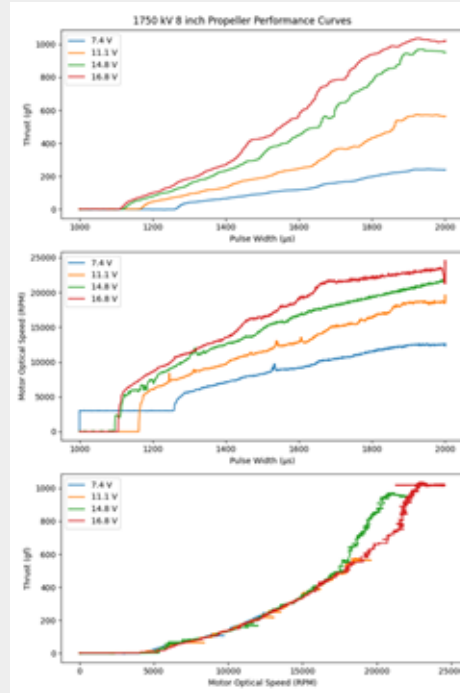
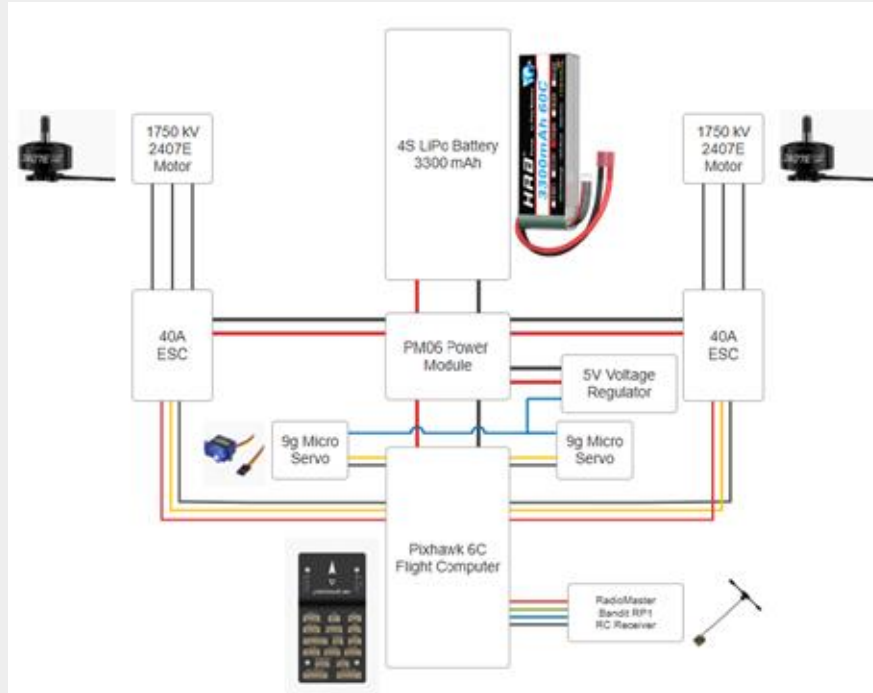
Constraints

- 2:1 thrust-weight ratio (typical)
- LiPo Battery
 - Minimum of 4S for thrust requirements
 - Maximum of 6S for motors and ESCs
 - Size vs. mAh tradeoff
- Stable and maneuverable in water (~neutrally buoyant)
- Watertight enclosure to protect avionics

Engineering Standards and Regulations

- 1) **14 CFR Part 107** - Small Unmanned Aerial Systems (UAS) Regulations
- 2) **IEEE 1936.1** - IEEE Standard for Drone Applications Framework
- 3) **IEEE 1872.2** - IEEE Standard for Autonomous Robotics (AuR) Ontology

Hardware Subsystem



Find n [rps] to calculate thrust

$$V = \frac{1}{k_v} n + i R_m$$

$$4 * 3.7 = \frac{1}{1750 [rpm/V]} n + 49[A] * 0.038[\Omega]$$

$$\rightarrow n = 26142 [rpm] = 435 [rps]$$

Plug this into thrust equation, 2 motor thrust:

$$T = 2 C_p \rho D^5 n^2$$

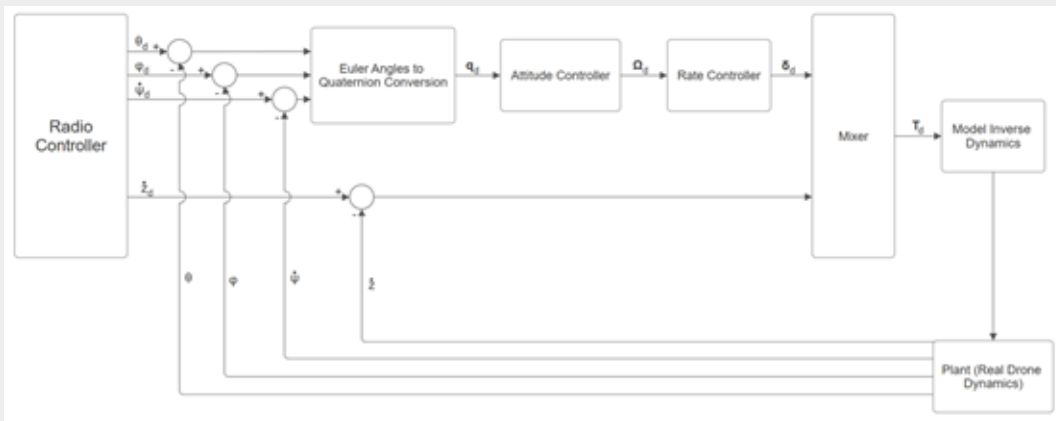
$$= 2 * 0.1 * 1.225 * 0.18^5 * 435^2$$

$$= 48[N] = 4800[g] \text{ total thrust}$$

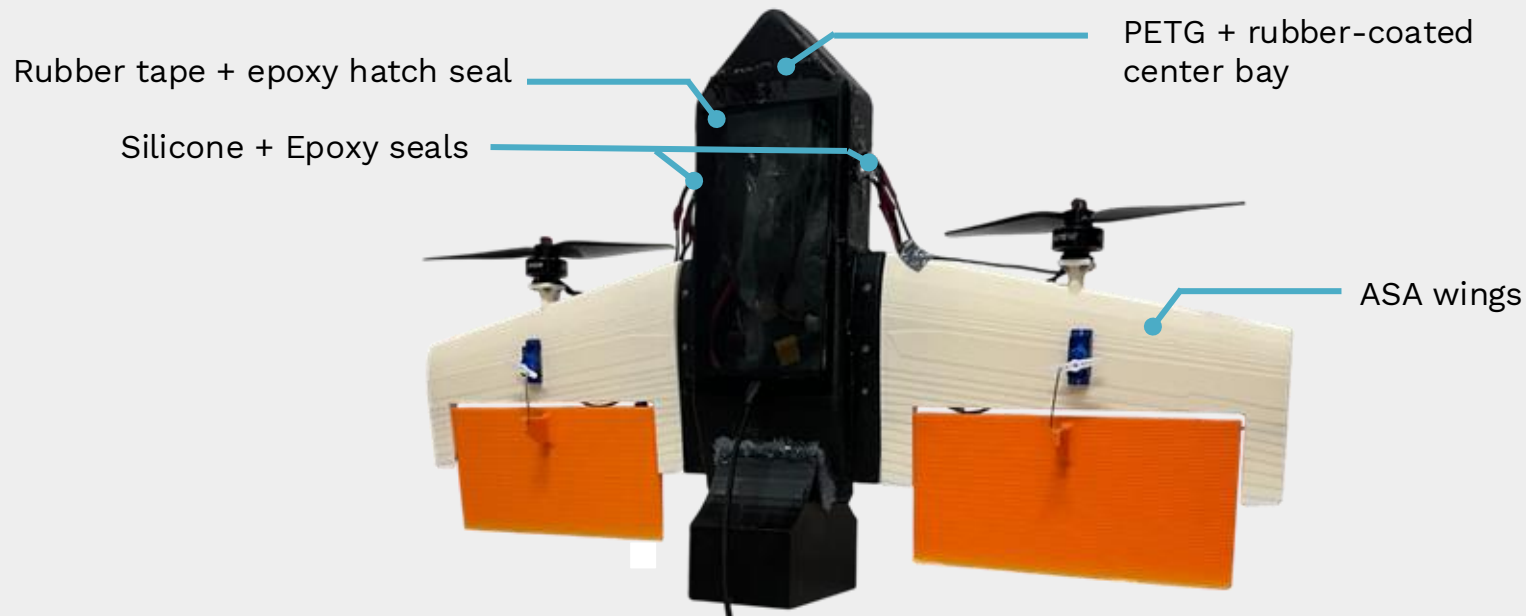
2:1 thrust to weight $\rightarrow$ 2400 [g] weight limit
 FOS = 1.25 $\rightarrow$ limit weight to 1800 [g]

Software Subsystem

- Pixhawk 6C flight computer and open-source PX4 software
- Connect via USB-C, WiFi, or radio
- Configure control parameters and monitor telemetry via QGroundControl
- PID and onboard IMU for body rate and attitude control



Structure & Waterproofing



Previous Iterations

v0



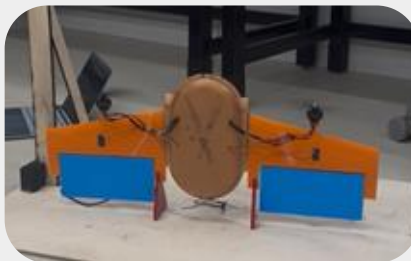
Outcomes

- Prove mechatronic interfaces
- Demo feedback response

Points to Improve

- Not durable
- Can't be waterproof
- Had lift, not controllable

v1



Outcomes

- Improved structure; 3D printed
- Test lift behavior
- Attempt tuning stability control
- Waterproofing via pressed interface + TPU gasket

Points to Improve

- Unreliable waterproof interface
- Hard to access avionics
- Low stability and control authority

v2



Outcomes

- Improved stability margin and control authority
- More robust control loops, takeoff, hover, and maneuverability
- Easier access to avionics

Points to Improve

- Fragile motor mounts (adjust 3D print params)
- Uneven base → unreliable IMU calibration

Conclusion

Ethical Considerations

- Disturbance of wildlife or natural habitats
- Usage with irresponsibly-engineered or harmful payloads

Accomplishments

- VTOL, Stable Hover
- Waterproof to 1.5ft
- Aquatic Maneuverability

Future Work

- Integration with Camera + Sensor Payload
- Forward Flight Mode
- Improved Human Interface Design

Budget

Electronics: \$325
3D Materials: \$30
Hardware: \$71
Total: **\$491**

Thank You!

Many thanks to:

Dr. Sid Deliwala
Dr. Jan Van der Spiegel
ESE Senior Design Teaching Team
Dr. Mark Yim
Dr. Bruce Kothmann
AddLab
Detkin Labs
Pennovation
Engineering Studio @ Venture Lab